







## Features

- I Validated retention to spoilage organisms
- I Inert materials of construction
- Easily integrity tested in-situ
- I Integral depth prefiltration layer

BEVPOR PW wine filters protect the unique characteristics of wine by removing yeast and other spoilage organisms to ensure microbial stabilization prior to packaging.

The inert and highly asymmetric PES membrane provides validated microbial retention to typical spoilage organisms whilst preserving the wine's unique properties to ensure it reaches the consumer as the wine maker intended. Combined with hydrophilic properties for easy integrity testing, BEVPOR PW filters provide assured performance throughout their service life.

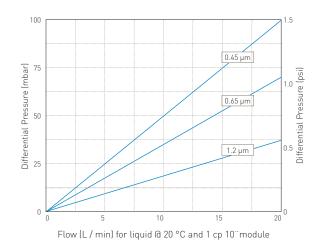
The incorporation of an active prefilter layer allows graded retention throughout the depth of the filter to resist blockage, resulting in an increased capacity and long service lifetimes.

BEVPOR PW filters have been designed to provide a cost-effective solution to wine microbial stabilization by providing increased process control with increased operational efficiency.

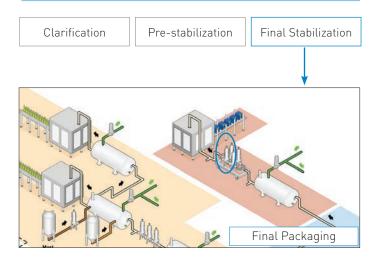
## Benefits

- I Ensures effective microbial stabilization of wine
- Protects the desirable characteristics of the wine
- Assured filtration performance
- Increased throughput to blockage

## Performance Characteristics



# Filtration Stage





## **Specifications**

## Materials of Construction

Filtration Membrane:	Polyethersulphone
Prefilter Layer:	Polyester
Upstream Support:	Polyester
Downstream Support:	Polyester
Inner Support Core:	Polypropylene
Outer Protection Cage:	Polypropylene
End Caps:	Nylon
End Cap Insert:	316L Stainless Steel
O-rings:	Silicone / EPDM

### Food Contact Compliance



Materials conform to the relevant requirements of FDA 21 CFR Part 177, current EC1935 / 2004 and current USP Plastics Class VI - 121 °C.

## **Recommended Operating Conditions**

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max Forward dP		
°C	°F	(bar)	(psi)	
20	68	5.0	72.5	
40	104	4.0	58.0	
60	140	3.0	43.5	
80	176	2.0	29.0	
90	194	1.0	14.5	
>100 (steam)	>212 (steam)	0.3	4.0	

### Effective Filtration Area (EFA)

10" (250 mm) Up to 0.6 m<sup>2</sup> (6.45 ft<sup>2</sup>)

### Cleaning and Sterilization

BEVPOR PW cartridges can be repeatedly steam sterilized in-situ or autoclaved at up to 130 °C (266 °F). They can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals. Please refer to our Clean-in-Place support guide or contact your local Parker representative for more information.

### **Retention Characteristics**

The retention characteristics of BEVPOR PW filters have been validated by challenges performed with the following organisms.

Organism LRV wh	ien chall um of 10	lenged w	/ith a	
minimu	LRV when challenged with a minimum of 10 <sup>7</sup> cfu per cm <sup>2</sup>			
	0.45	0.65	1.2	
Saccharomyces cerevisiae Brettanomyces bruxellensis Lactobacillus brevis Acetobacter oeni Pseudomonas aeruginosa	FR FR FR FR 9 1	FR FR FR FR 8 9	FR FR 2.0 7.6 4.8	
Serratia marcescens	FR	FR	2.4	

#### \*FR - Fully retentive during challenge

When expressed as titre reduction "FR" equates to >10<sup>7</sup> per 10"module

#### Integrity Test Data

All filters are flushed with pharmaceutical grade purified water prior to despatch. They are integrity tested to the following limits:

Diffusional Flow	Micron Rating		
Test Parameters	0.45	0.65	1.2
Test Pressure (barg) Test Pressure (psig)		1.0 15.0	0.6 9.0
Max Diffusional Flow per 10" (ml /min)	16.0	16.0	16.0

### Manufacturing Traceability

Each filter cartridge displays the product name, product code and lot number. Additionally, each module displays a unique serial number providing full manufacturing traceability.

# Ordering information

