

## **PROCLEAR GP Filters**

- liquid filters
- glass microfibre / polypropylene

PROCLEAR GP filters combine glass microfibre and polypropylene media to provide maximum protection to downstream filter membranes and equipment.

Dirt holding capacity is maximized through use of a graded density media making PROCLEAR GP cartridge filters an economical and reliable choice for prefiltration.

PROCLEAR GP filters have low extractable levels and are suitable for bioburden reduction and fine prefiltration of pharmaceutical fluids and are ideal for high contamination applications.

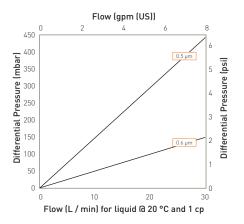
#### Features and Benefits

- Dual layer media or increased capacity and assurance
- Maximizes retention for protection of downstream membranes
- Ideal for difficult to filter solutions
- MURUS and DEMICAPs can be gamma-irradiated and autoclaved



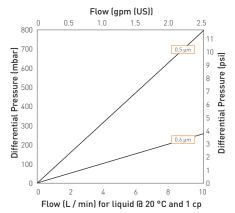
Note: PROCLEAR and DEMICAP are registered trademarks of Parker Hannifin Coporation.

## **Performance Characteristics**



For K size for a given flow rate multiply  $10^{\circ\circ}$  size differential pressure by 2

10" size (250 mm) Cartridge



For A size for a given flow rate divide B size differential pressure by 2 For E size for a given flow rate multiply B size differential pressure by 2

B size (65 mm) Cartridge and Capsule

# **Specifications**

#### **Materials of Construction**

Filtration Media:	Glass Microfibre /
	Polypropylene
Upstream Support:	Polypropylene
■ Downstream Support:	Polypropylene

#### Filter Cartridges

Inner Support Core:	Polypropylene	
Outer Protection Cage:	Polypropylene	
■ End Caps:	Polypropylene	
■ End Cans Insert	316L Stainless S	

<sup>\*</sup>Not available in B & L endcap variants

#### MURUS Disposable Filter Capsules

Core:	Polypropylene	
■ Sleeve:	Polypropylene	
■ End Caps Insert:	316L Stainless Steel	
■ Standard o-rings/gaskets:	Silicone	
■ Capsule Body:	Polypropylene	
■ Capsules Vent Seals:	Silicone	

#### **DEMICAP Filter Capsules**

■ Core:	Polypropylene
■ Sleeve:	Polypropylene
■ Capsule Body:	Polypropylene
■ Capsules Vent Seals:	Silicone

#### Syringe Filters

■ Body: Polypropylene

# **Recommended Operating Conditions**Filter Cartridges

Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max. For	
°C	°F	(bar)	(psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.5	21.7

## MURUS Disposable Filter Capsules

Up to 25 °C ( 77 °F) @ 5.5 barg (79.7 psig) Up to 60 °C (140 °F) @ 2.8 barg (40.6 psig)

Parker Hannifin certify that this product complies with the current European Council Pressure Equipment Directive (PED) - Sound Engineering Practice (SEP). This product is intended for use with Group 1 & 2 Dangerous and Harmless Liquids and Group 2 Harmless Gases at the operating conditions stated in this document. The Pressure Equipment Directive mandates that category SEP product cannot bear the CE mark.

### DEMICAP Filter Capsules

Up to 40 °C (104 °F) at line pressures up to 5.0 barg (72 psig).

#### Effective Filtration Area (EFA)

10" (250 mm):	$0.34 \text{ m}^2$	$(3.7 \text{ ft}^2)$
K Size:	$0.16 \text{ m}^2$	(1.7 ft <sup>2</sup> )
A Size:	$0.12  \text{m}^2$	(1.3 ft <sup>2</sup> )
B Size:	$0.06  \text{m}^2$	$(0.6 \text{ ft}^2)$
E Size:	$0.03  \text{m}^2$	$(0.3 \text{ ft}^2)$
Syringe ø50 mm:	$14.50\mathrm{cm}^2$	(2.25 in <sup>2</sup> )

#### Sterilization

				-in-Place
	Cycles		Cycles (30 min.)	
Cartridges	10	130 °C (266 °F)	10	121 °C (249.8 °F)
MURUS	5	130 °C (266 °F)	-	-
DEMICAP	10	130 °C (266 °F)	-	-
Syringe	1	130 °C (266 °F)	-	-

PROCLEAR GP filter cartridges can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

For detailed operational procedures and advice on cleaning and sterilization, please contact the Technical Support Group through your usual Parker domnick hunter contact.

#### Biological Safety

Materials conform to the relevant requirements of 21CFR Part 177 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

### **Quality Standards**

Pharmaceutical grade products are manufactured in accordance with cGMP, 100% flushed with pharmaceutical grade purified water.

#### Gamma-Irradiation

PROCLEAR GP MURUS & DEMICAP disposable filters can be gamma-irradiated up to a maximum dosage of 40 kGy.

## **Performance Characteristics**

### **TOC / Conductivity**

The filtrate quality from a 10" (250 mm) PROCLEAR GP conforms to the requirements of current USP <643> (TOC) and USP <645> (conductivity) within the first 200 ml flush of purified water.

#### Endatoving

Aqueous extracts from the 10" (250 mm) PROCLEAR GP contain < 0.25 EU / ml when tested in accordance with the Limulus Amoebocyte Lysate test.

#### Non-Volatile Extractables (NVE)

Total NVEs extracted in the first 5 litre flush of purified water for a 10" (250 mm) cartridge are <10 mg.

Total NVEs extracted in the first 5 litre flush of purified water for an A size  $7.9^{\circ\circ}$  (200 mm) DEMICAP capsule are <5 mg.

### Pharmaceutical Validation

A full validation guide is available upon request from Laboratory Services Group (I SG).

#### Oxidizable Substances

PROCLEAR GP filter cartridges meet current USP and EP quality standards for sterile purified water for oxidizable substances following a <1 litre water flush.

## **Ordering Information**

#### Cartridges **PCGP** dh DOE BF / 226 Bayonet Fin / 222 (65 mm) (125 mm) 0.5 μm 0.6 μm Pharmaceutical A\* K 1 2 3 4 PTFE Encapsulated Silicone [125 mm] Silicone 10. (250 mm) Flat Top / 222 Viton 20. (500 mm) Recess / 222 UF Retrofit (750 mm) 30. (1000 mm) SOE (no o-ring) dh DOE Internal 213 BF / 222 Bayonet TRUESEAL Demi A & B Std \* EPDM gaskets supplied as standard **MURUS Capsules PLGP** 0.5 μm 0.6 μm 3/4" Tri-Clamp 11/2" Tri-Clamp 1" Hosebarb 3/4" Tri-Clamp 11/<sub>2</sub>" Tri-Clamp EPDM (125 mm) Pharmaceutical In-Line T-Port 5" 10" Non-sterile A B D T (250 mm) Pre-sterilized γ (>25 kGy) PTFE (500 mm) Hosebarb 20 Encapsulated 30 (750 mm) 1" Tri-Clamp 1" Tri-Clamp Silicone Silicone Viton **DEMICAP Capsules** E B A 4.4° 5.5° (113 mm) 95 96 0.5 µm Tri-Clamp " NPT Male Tri-Clamp " NPT Male Pharmaceutical Non-sterile Pack of 3 FB Filling Bell (140 mm) 0.6 µm Pre-sterilized 1/2" Hosebarb Stepped Hosebarb (200 mm) Hosebarb Stepped Hosebarb NPT Male NPT Female NPT Male NPT Female Syringe Filters **PSGP** 050 0.5 0.6 50 mm 95 96 Female Luer Lock Female Luer Lock Pharmaceutical N Non-sterile Standard 025

μm

Stepped Hosebarb

Stepped Hosebarb